

## ABSTRACT OF THE DISCLOSURE

An image forming system includes an image forming apparatus having: an image reading device for reading a document and converting it into the image data; a function selection device which can select a desired image processing function by the operator who operates the image reading device; the first image processing device for conducting the image processing on the image data read out by the image reading device; a read out data transferring device for transferring the image data read out by the image reading device onto the network; an image forming device for forming an image according to the image processed image data; and a controller for controlling the image processing and the image formation according to the function selection device. The image forming system further includes an image processing apparatus connected to the network, having: the second image processing device for processing the image data transferred by the read out data transferring device; a writing data transferring device for transferring the image data processed by the second image processing device onto the network. The controller transfers the image data to the image processing apparatus connected to the network by the read out data transferring device according to the image processing

function selected by the function selection device, and conducts the second control to transfer the image data processed by the second image processing device to the image forming apparatus by the writing data transferring device.